

# Work Order ID 56911

March 12, 2010 1:28:13 PM



Page 1

Item ID: D3706-1

Accept



Setup Start



Revision ID:

Item Name: Lock Bracket

Stop



Start Date: 12/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

*RL*

Date: 10-3-15 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3706

Rev A

100



BAND SAW

Bandsaw

Memo

0.00

*H.A 10/03/23*

*10 Ø*

Jeaspa Bandsaw

Cut blank 3.625" long

110



HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

MILL AS PER DWG AND FOLIO FA805  
DWG REV: A  
FOLIO REV: A

*H.A 10/03/23*

*10 Ø*

DEBURR

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 56911**

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Page 2

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Start Date: 12/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

120



QC

Quality Control

Operation  
Description

QC2- Inspect parts off machine FAI/FAIB

Set Up/  
Run Hours

0.00

Draw  
Number

Rev.

Draw  
Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

b.a 10/03/23

10 ✓

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

10/03/24

10 ✓

140



Packaging

Packaging

Identify as per dwg &amp; Stock Location: 084

0.00

Memo

0.00

10/03/24 (10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 56911**

March 12, 2010 1:28:13 PM



Page 3

Item ID: D3706-1

Accept



Setup

Start



Revision ID:

Item Name: Lock Bracket

Stop



Start Date: 12/03/2010 Start Qty: 10.00



Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center ID

150



QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Set Up/  
Run Hours

0.00

Draw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberReject  
NumberInsp.  
Stamp

0.00

Memo

10/03/24

PL10-3-24

(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

# Picklist Print

March 12, 2010 1:28:18 PM

Page 1

Work Order ID: 56911



Parent Item: D3706-1



Parent Item Name: Lock Bracket

Start Date: 12/03/2010

Required Date: 26/03/2010

Comments: IPP Rev:A New Issue 08-06-04 JLM Verified By:EC  
REV:B NOW ON HAAS 10-01-11 JLM VERIFIED BY:EC

IPP

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6B0.750X01.50 0		Purchased	No			100	f	8.7342	3.1579			

6061-T6 Bar .750 X 1.50



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse MAT (X4) → 110167	8.73419949	1.2083 ft
6061-T6 Bar .750 X 1.50 (X6) → M111448 (This batch only)	8.73419949 1.8125 ft	

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NOTE: Date & initial all entries

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<i>56094</i>
<b>Description:</b> Lock Bracket	<b>Part Number:</b>	<b>D3706-1</b>
<b>Inspection Dwg:</b> D3706 <b>Rev:</b> A		<b>Page 1 of 1</b>

# FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

Measured by:	b.A	Audited by:	Onf	Prototype Approval:	N/A
Date:	10/03/23	Date:	10/03/24	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	10.02.02	New Issue	KJ	0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

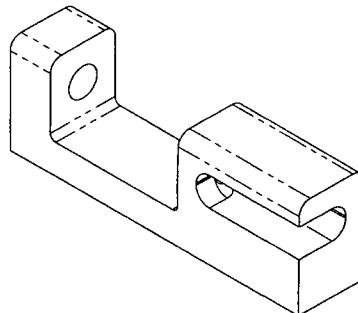
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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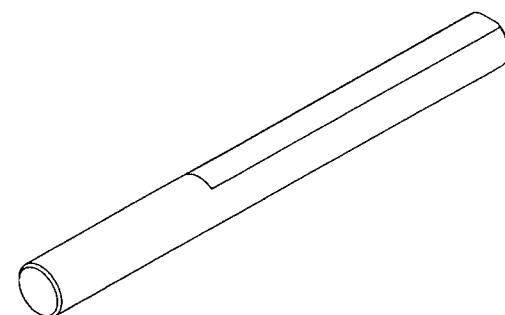
NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

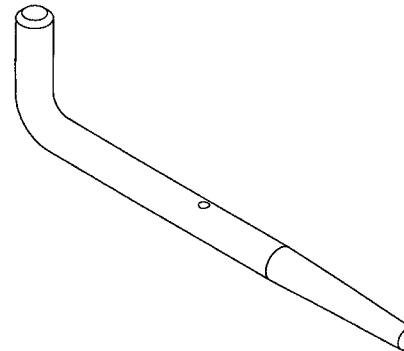


D3706-1 LOCK BRACKET



D3706-3 GUIDE

B



D3706-5 PIN

A

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. SL911-  
*By 10-3-17*

**RELEASED**  
*09/02/05M*

A	NEW ISSUE	MB	08.05.26
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>1</i>		
DRAWN	<i>1</i>		
CHECKED	<i>RT</i>		
MFG. APPR.	<i>RT</i>		
APPROVED	<i>RT</i>		
DE APPR.	<i>RT</i>		
DATE	08.05.26		

DART AEROSPACE LTD  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3706 REV. A  
SHEET 1 OF 4

TITLE INSTRUMENT PANEL LOCK NTS

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8 7 6 5 4 3 2 1

D

C

B

A

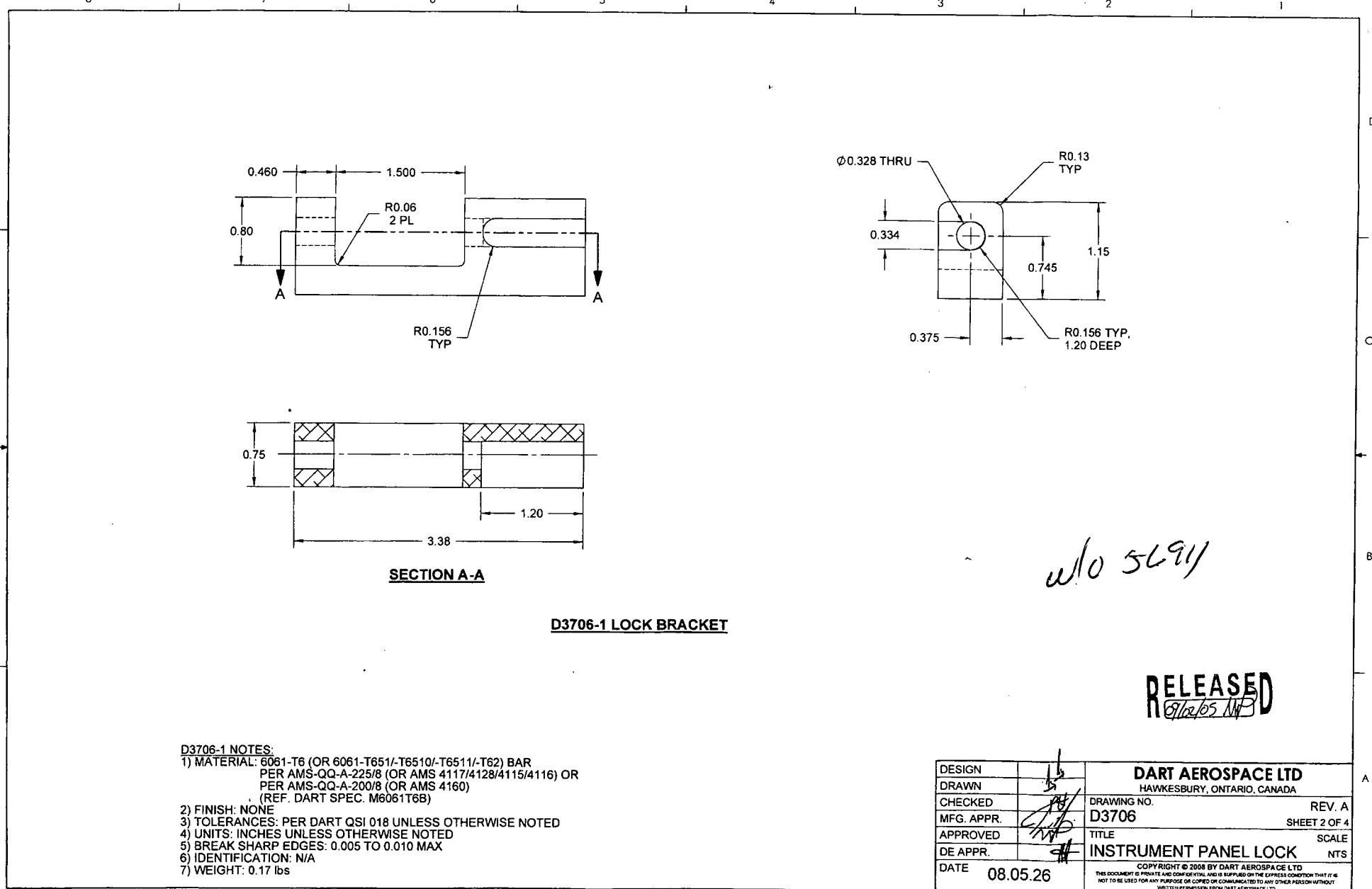
1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
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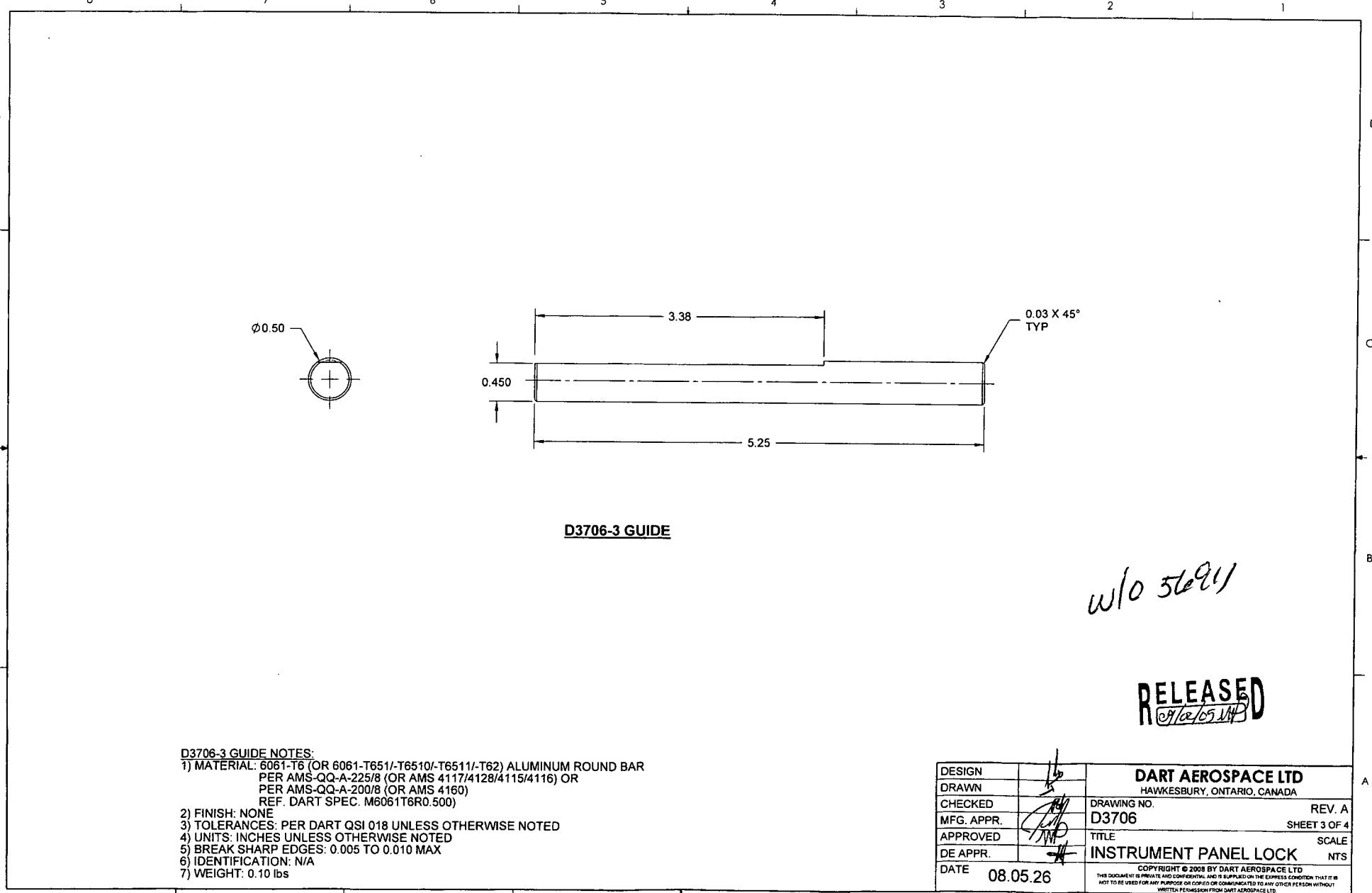


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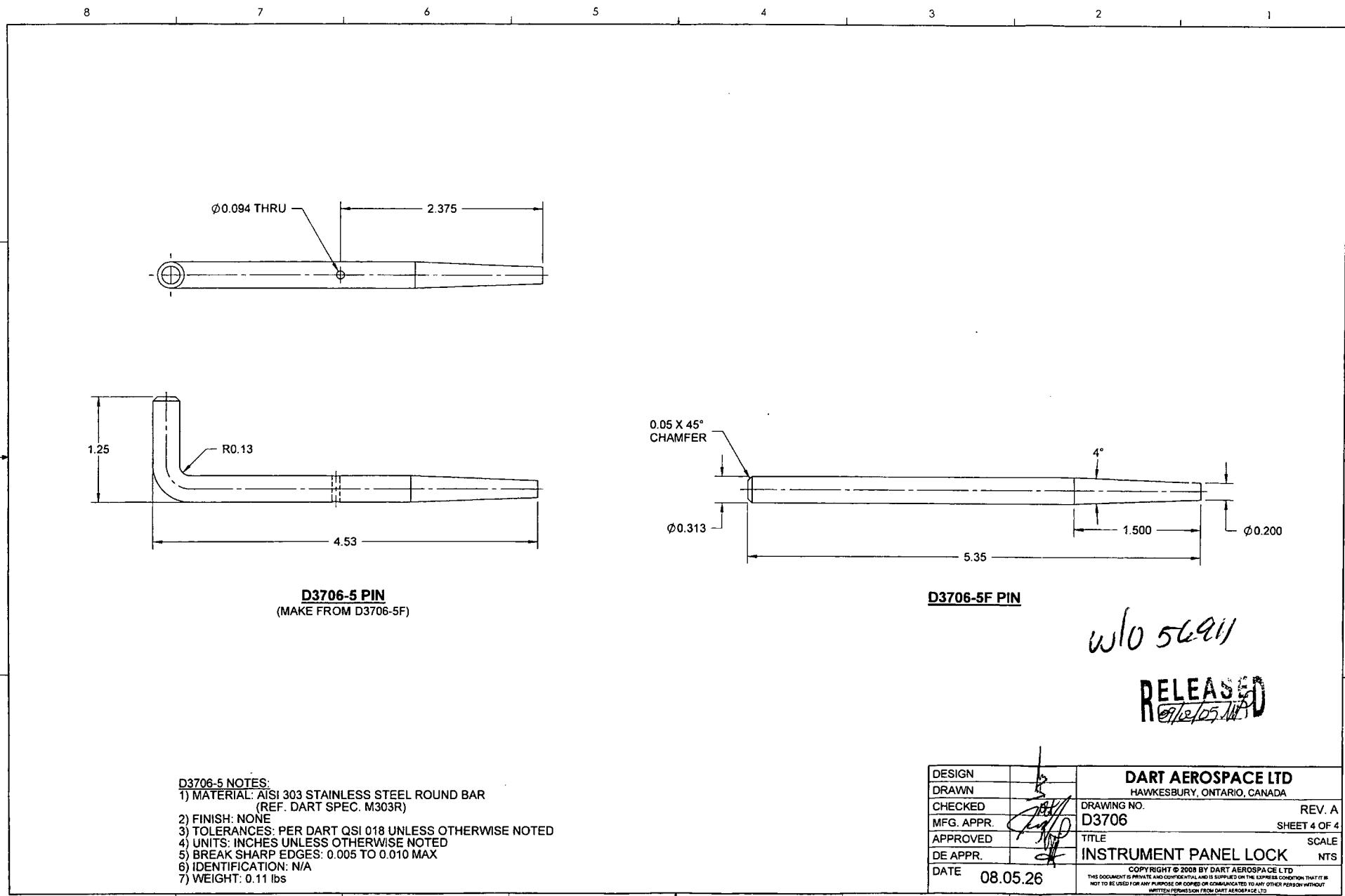


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NOTE: Date & initial all entries



DESIGN	<i>1</i>	DART AEROSPACE LTD	
DRAWN	<i>2</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>3</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>4</i>	D3706	SHEET 4 OF 4
APPROVED	<i>5</i>	TITLE	SCALE
DE APPR.	<i>6</i>	INSTRUMENT PANEL LOCK	NTS
DATE	08.05.26	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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